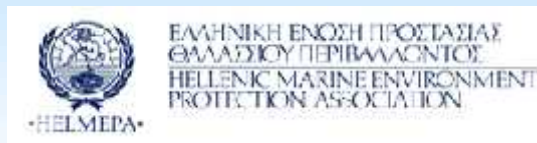


# ENVISHIPPING

## Total Environmental Footprint of Ships



EnviShipping Workshop  
Piraeus 14.11.2014

# Workshop Agenda

15:30 – 15:40

**Opening Address** (G. Gratsos, Hellenic Chamber of Shipping)

**Opening Address** (Ai. Stamou, Ministry of Shipping and the Aegean)

**Opening Address** (D.V. Lyridis, Laboratory for Maritime Transport)

**Written Message** (from Prof. H.N. Psaraftis (former Head of LMT))

15:40 – 14:20

**The EnviShipping Research Project** (N.P. Ventikos, NTUA)

**EnviShipping Methodology** (S. Chatzinikolaou, NTUA)

**EnviShipping Tool** (G. Dimopoulos, DNV.GL)

16:20 – 16:40

**Invited Speech** (T. Longva, DNV.GL)

16:40 – 17:00

**Coffee Break**

17:00 – 17:50

**Panel Discussion: Life Cycle Thinking in Environmental Issues of Ships**

(Prof. A. Papanikolaou, T. Longva, P. Zachariadis, G. Gratsos, S. Daniolos, Ai. Stamou)

17:50 – 18:00

**Workshop Closure**

18:00 – 18:30

**Light snacks / Drinks**



# The EnviShipping Research Project

**Dr. Nikolaos P. Ventikos**



*Assistant Professor  
School of Naval Architecture and Marine Engineering  
National Technical University of Athens, GREECE*



**EnviShipping Workshop**  
Piraeus 14.11.2014

- **Title:** Total Environmental Footprint of Ships – EnviShipping
- **Greek Title:** Πράσινη Αποτύπωση Θαλάσσιων Μεταφορών
- **Duration:** May 2011 – October 2014 (41m including 5m extension)
- **Budget:** 340,714.00 € (funding 220,768.00 €)
- **Leader:** NTUA – Laboratory for Maritime Transport (LMT)
- **Coordinator:** Prof. H. Psaraftis (2011 – 2013), Ass. Prof. N. Ventikos (2013 -2014)





Ε. Π. Ανταγωνιστικότητα και Επιχειρηματικότητα (ΕΠΑΝ ΙΙ), ΠΕΠ Μακεδονίας - Θράκης, ΠΕΠ Κρήτης και Νήσων Αιγαίου, ΠΕΠ Θεσσαλίας - Στερεάς Ελλάδας - Ηπείρου, ΠΕΠ Αττικής

## ΔΡΑΣΗ ΕΘΝΙΚΗΣ ΕΜΒΕΛΕΙΑΣ: «ΣΥΝΕΡΓΑΣΙΑ»

### ΠΡΑΞΗ Ι: «Συνεργατικά έργα μικρής και μεσαίας κλίμακας»

The research project is partially funded (65% of the total budget) by the Greek General Secretariat for Research and Technology under the National Strategic Reference Framework scheme (2007 – 2013)

# Project Partners

- **National Technical University of Athens**  
(Laboratory for Maritime Transport)
  - **DNV.GL** (Strategic Research & Innovation, Greece)
  - **HELLENIC SEAWAYS**
  - **POLYEKO**
  - **HELMEPA**
  - **NAFS – Hellenic Chamber of Shipping**  
(Company of Shipping Development Support and Cooperation)
- !!! Ariston Navigation Corp** has provided voluntarily support to the project (case studies phase) replacing Naftotrade SA .



<http://www.envishipping.gr/>





The development of methodologies and tools  
for the assessment of the **environmental**  
**footprint of ships** from a **life cycle perspective**





# Project Structure



# Project Achievements



## Deliverables

The project has produced 15 technical reports (deliverables) as planned in the contractual agreement

## Methodology

A new methodology for incorporating the concept of life cycle thinking in shipping environmental assessments has been developed

## Tools

A novel ship life cycle analysis tool has been developed

A systematic Inventory of technical (design and operational) solutions for improving the environmental footprint of ships has been formulated

## Publications / Academic

Four peer reviewed conference papers

Three journal papers (under review and/or in preparation)

Part of the research is included in a doctoral study at NTUA (S.D. Chatzinikolaou)





# The EnviShipping Methodology

**Stefanos Chatzinikolaou**



*Research Engineer (PhD Candidate)  
Laboratory for Maritime Transport  
School of Naval Architecture and Marine Engineering  
National Technical University of Athens, GREECE*



**EnviShipping Workshop**  
Piraeus 14.11.2014

## Methodology features:

- Life Cycle approach (Shipbuilding – Operation – Repairs – Dismantling)
- Systems Engineering (detail the ship into its components)
- Process analysis/modeling
- Systematic Inventory of ship emissions and wastes
- Ship total environmental footprint
- Life cycle impact assessment estimations

## Life cycle thinking prevents problem shifting:

- to other life cycle stages
- to other environmental problems
- to other countries
- to the future

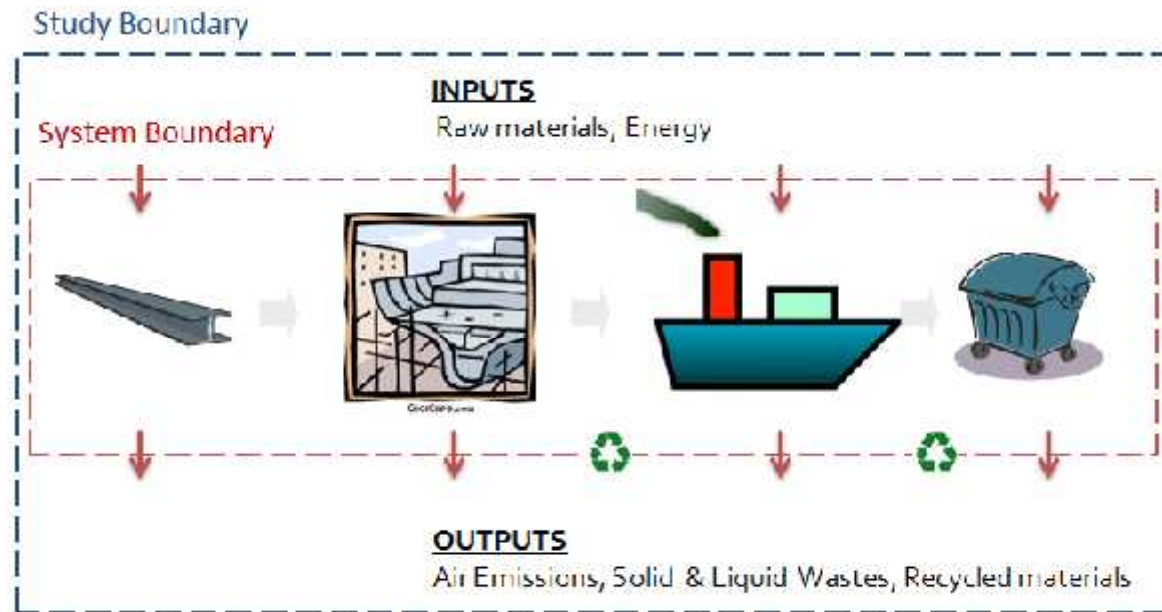


1. Helps avoiding the externalization of environmental costs
2. Provides the cornerstone for a sustainable system

# Life Cycle Assessment, LCA

## What is the LCA?

**ISO 14040:** "LCA is the compilation and evaluation of the inputs, outputs and the potential environmental impacts of a system throughout its life cycle"



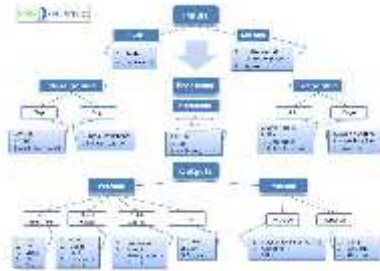
## How can the LCA help?

Identifies trade-offs among alternatives (materials, designs etc)  
Identifies opportunities for process environmental improvements

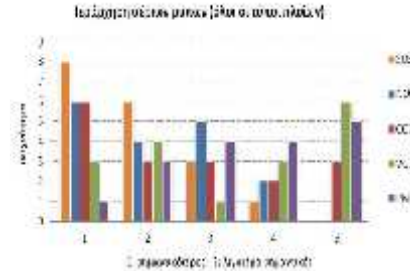
LCA supports environmental decision making



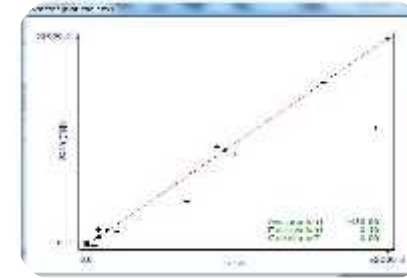
1<sup>st</sup> phase



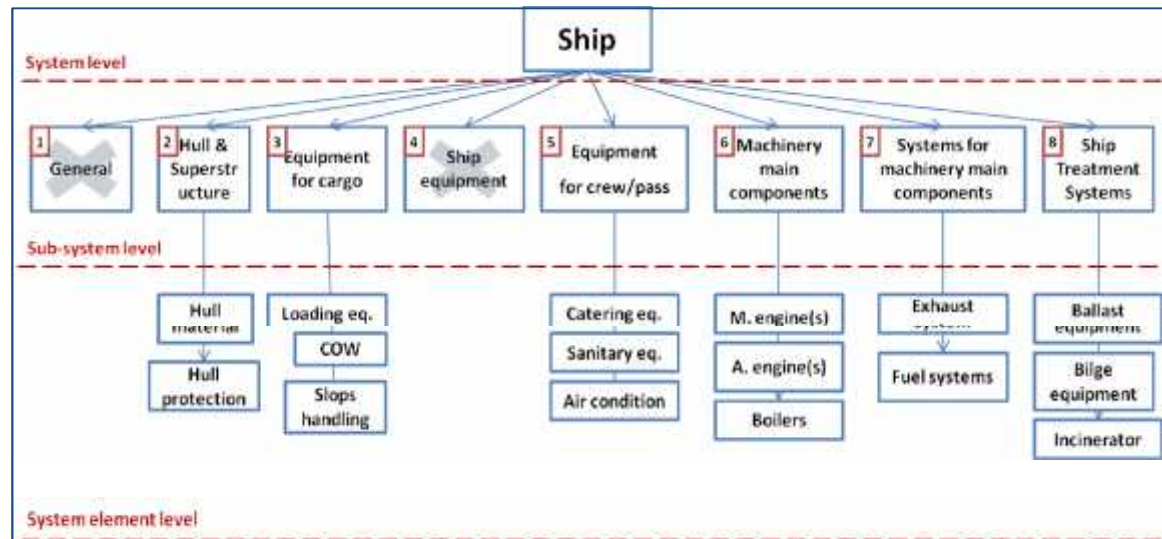
Identification of Ship Processes (D1.1)



Questionnaire - Hierarchy (D2.1)



Parametric Analysis - Database (D2.1, D2.2)



2<sup>nd</sup> phase

Αριθμ. α/α	Αριθμ. α/α	Αριθμ. α/α
1	2	3
4	5	6
7	8	9
10	11	12
13	14	15
16	17	18
19	20	21
22	23	24
25	26	27
28	29	30
31	32	33
34	35	36
37	38	39
40	41	42
43	44	45
46	47	48
49	50	51
52	53	54
55	56	57
58	59	60
61	62	63
64	65	66
67	68	69
70	71	72
73	74	75
76	77	78
79	80	81
82	83	84
85	86	87
88	89	90
91	92	93
94	95	96
97	98	99
100	101	102

Process Algorithms (D3.1)



Life Cycle Assessment Methodology (D1.2)

Category	Value	Unit
1	100	kg
2	200	kg
3	300	kg
4	400	kg
5	500	kg
6	600	kg
7	700	kg
8	800	kg
9	900	kg
10	1000	kg

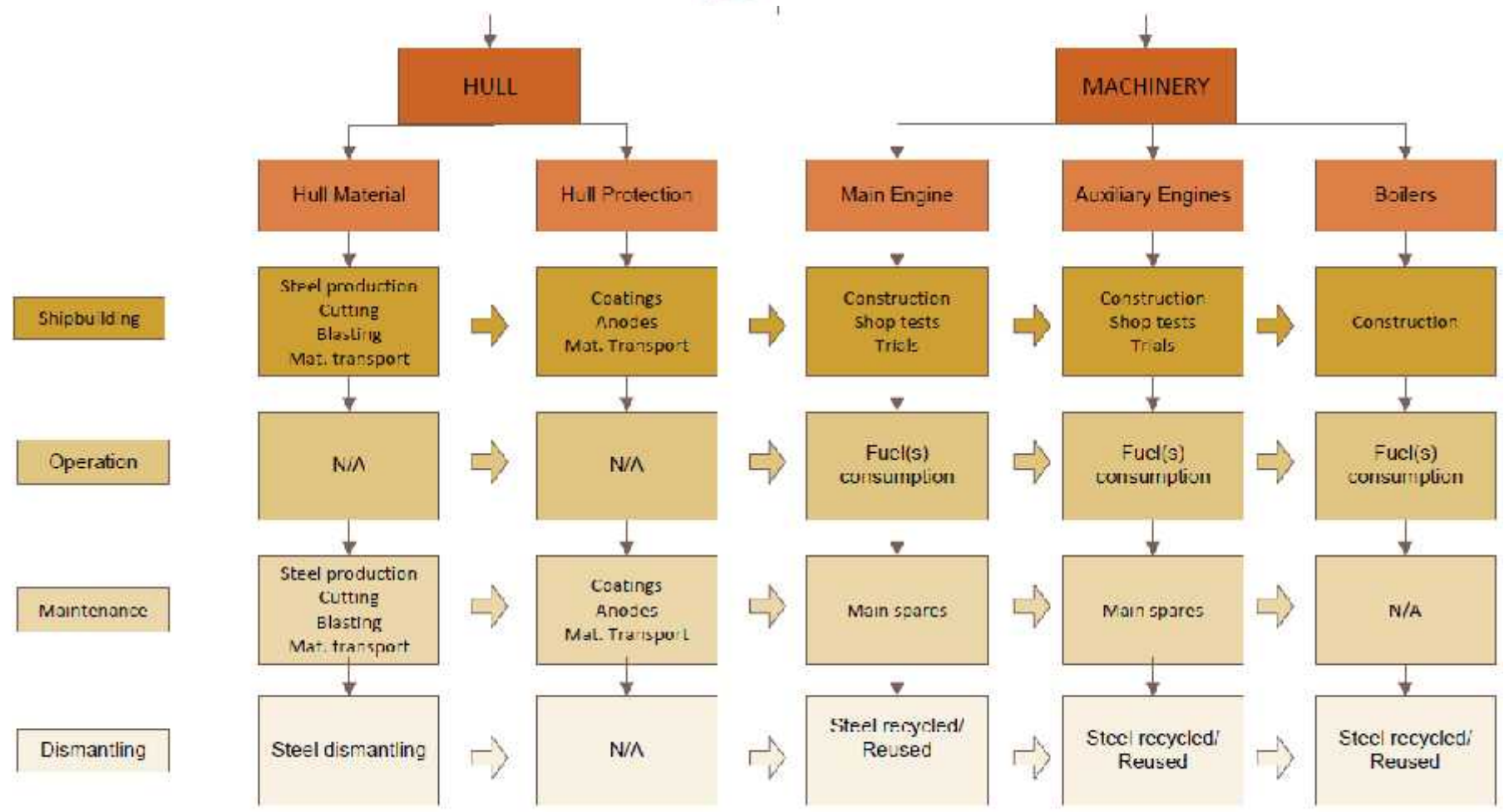
Life Cycle Inventory (D3.1)





# Ship Life Cycle Framework

## Example: Air Emissions Life Cycle





# Process Example

Process: Coatings

Calculation is performed per ship's surface

Primer, antifouling, top coatings are included

Paints spec info is utilised (theoretical coverage, emission factors for VOC etc.)

Calculation of total emission from process

<i>Hull protection</i>	<i>Shipbuilding</i>	
<b>Paintings</b>	<b>(primer, antifouling &amp; external painting)</b>	
Surface	$A$	$m^2$
Theoretical coverage	$TC$	$m^2/lit$
Material quantity	$Q = n \times TC \times A$	$lit$
Layers	$n$	
Energy per $m^2$	$E_{PAINT}(kWh/m^2)$	$kWh/m^2$
Energy per surface	$E_s = n \times E_{PAINT}(kWh/m^2) \times A$	$kWh$
Emission factor for energy consumption	$EI'_1$	$g/kWh$
Emission factor for painting application	$EI'_{VOC}$	$g/lit$
<b>Emissions</b>		
Energy use emissions	$m_{CO_2}(Emission, Energy) = EI'_1 \times E_s \cdot (1 - CO_2, \dots etc)^*$	$tons$
Application emissions	$m_{VOC}(Emission, Application) = EI'_{VOC} \times Q$	$tons$



# Process Example

Process: cathodic protection

**Step1:** Calculation of total wetted surface and ballast tanks surface

**Step2:** Calculation of zinc anodes quantity for hull and wetted surfaces

**Step3:** Emissions factors for production of anodes, seawater dissolution

**Step 4:** Calculation of total emissions from process

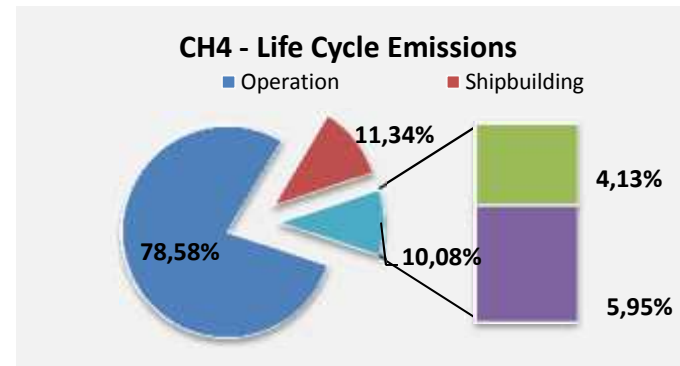
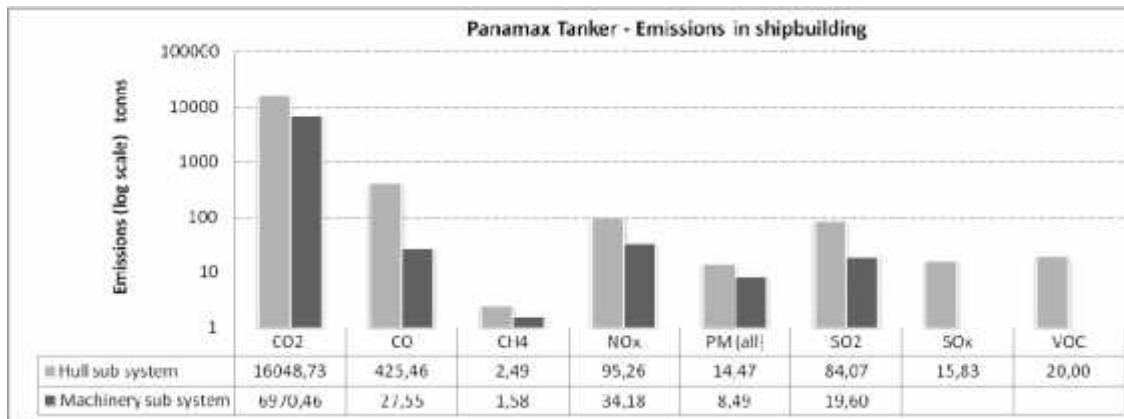
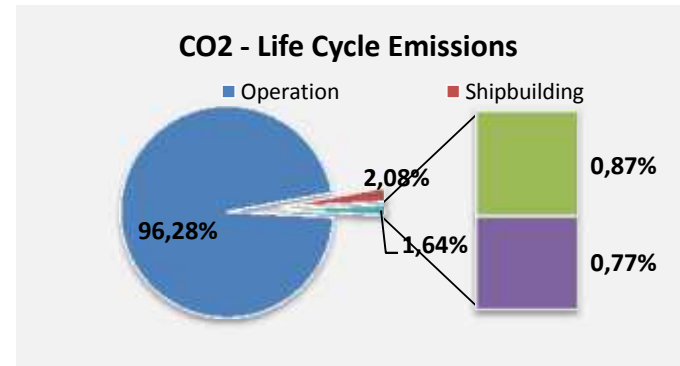
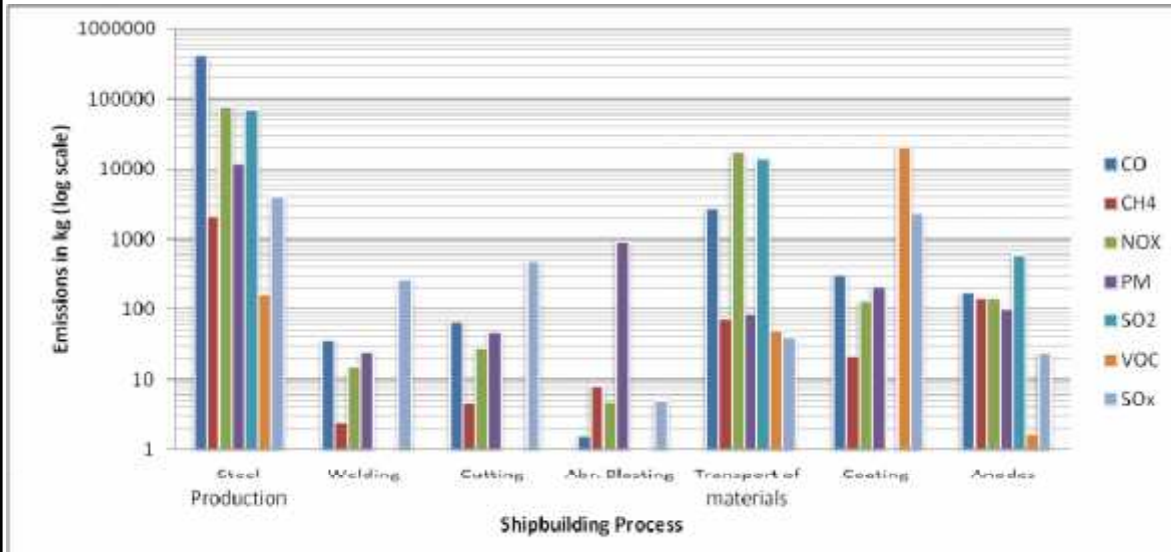
Cathodic protection algorithm		Units
Wetted Surface	$A_{Wetted}$	m <sup>2</sup>
Ballast tanks surface	$A_{Ballast}$	m <sup>2</sup>
Required el. current density	$i_c$	mA/m <sup>2</sup>
Time spent in water	$t$	h
El. capacity of anode in seawater	$\epsilon$	Ah/kg
Utilisation factor	$u$	-
Zinc anodes quantity for hull/wetted surface	$Q_{Wetted} = \frac{(A_{Wetted} \times i_c) \times t \times 10^{-3}}{\epsilon \times u}$	kg
Zinc anodes quantity for ballast tanks	$Q_{Ballast} = \frac{(A_{Ballast} \times i_c) \times t \times 50\% \times 10^{-3}}{\epsilon \times u}$	kg
Emission factor	$EF_{Zinc}$	g/ton
Emissions calculation	$m_{Zinc} = \sum_{i=1}^n (EF_i \times Q_i)$ (i: CO <sub>2,eq</sub> ) (i: wetted, ballast)	kg



# Life Cycle Emissions Inventory

75,000 dwt Panamax Oil Tanker

Shipbuilding processes, The Inventory of emissions in shipbuilding per process (all emissions except for CO<sub>2</sub>)



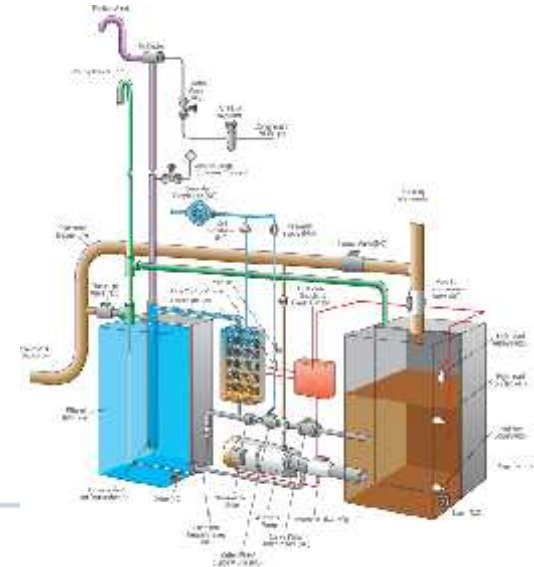
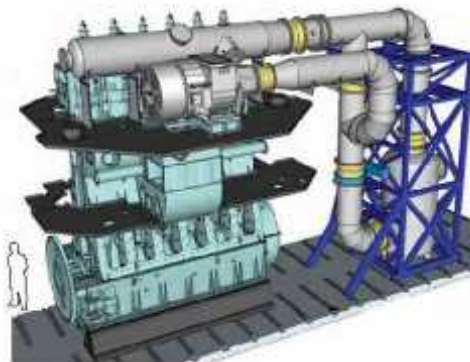
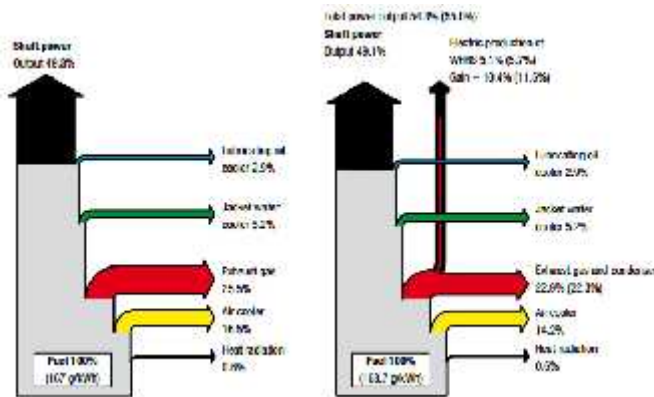
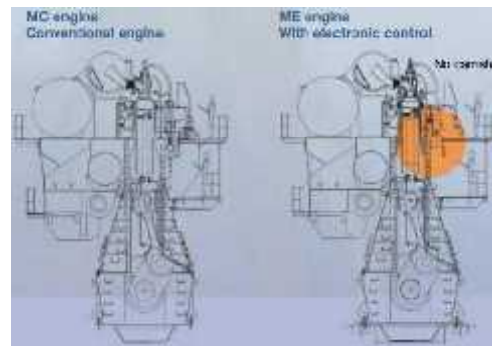
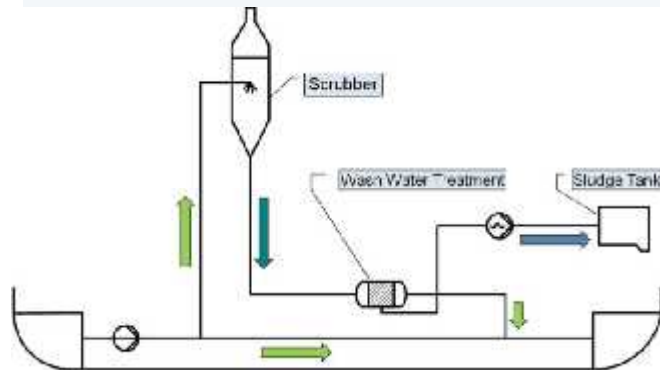
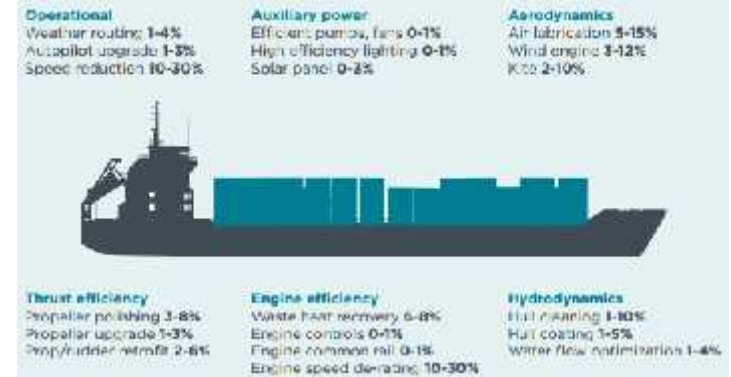
Subsystems comparison, Hull vs. Machinery emissions in shipbuilding



# Making the footprint greener...

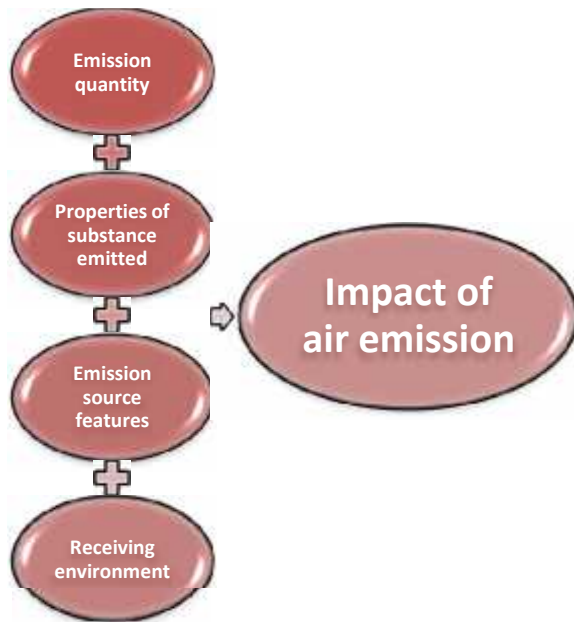
## Envishipping Technical Solutions Files (D3.2)

- Technical solutions (design and retrofitting)
- Operational solutions (no changes in ship structure & equipment)





# Impact Assessment



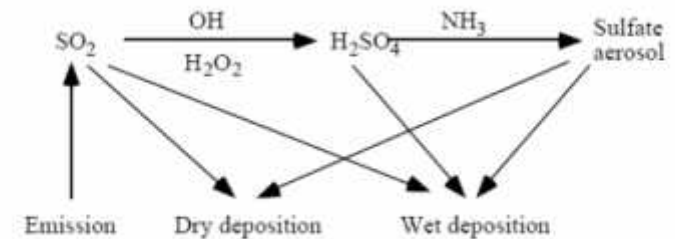
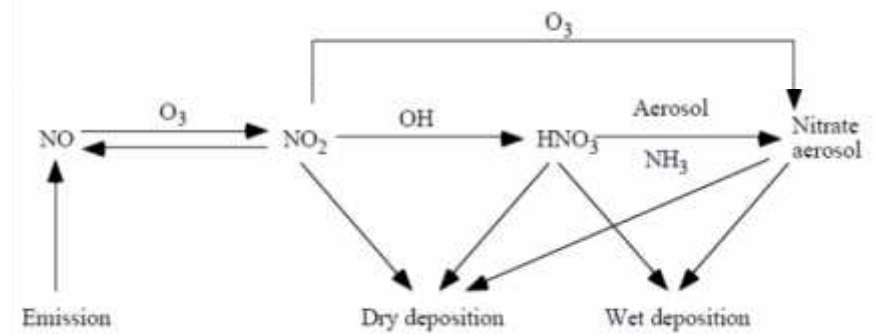
Impact assessments usually consider only the **first two** parameters

- **For global impacts** (climate change), this is not a problem since the impact is independent of where the emission occurs.
- **For air pollution impacts** (acidification, eutrophication, health effects etc) having local or regional characteristics, all impact parameters are important and should be taken into account .

## Example: Impact of NO<sub>x</sub> emissions on ozone formation

**Shipping:** NO<sub>x</sub> is transported much less efficiently upward than land based emissions; there is much less convection over the oceans than over land at mid-latitudes.

**Aviation:** NO<sub>x</sub> emissions are not us much as those from road traffic and shipping, but they cause the largest ozone perturbation because the lifetime of NO<sub>x</sub> increases with height!

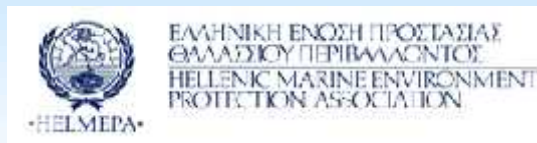


- **Stochastic Ship LCA – Uncertainty analysis:** (e.g. Accept input parameters as stochastic variables and identify their probability distribution).
- **Life Cycle Impact Assessment:** Development of impact /damage models for the specific case of shipping, investigate impact methods that can adequately monetise the impact
- **Sustainability Assessment:** Integration of Costing and Social Assessment to Life Cycle studies.



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## Total Environmental Footprint of Ships



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